



Wen Li	Fang Yang	Jiang Yang	Fang Wang



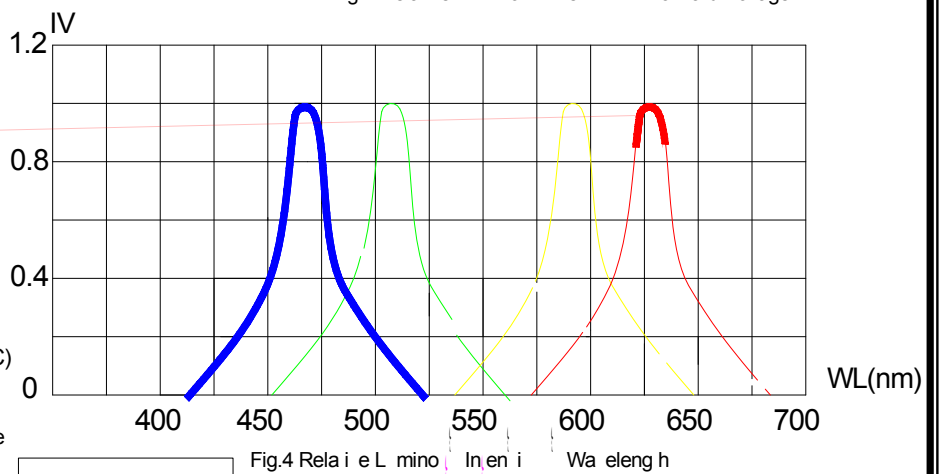
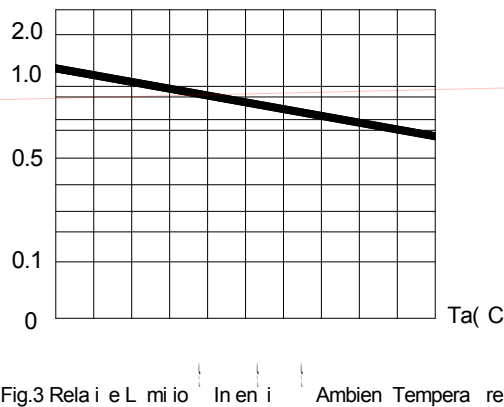
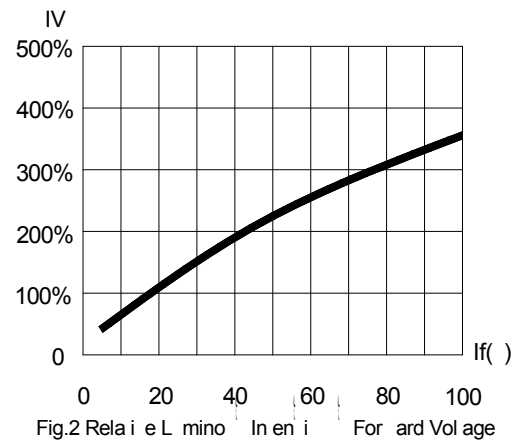
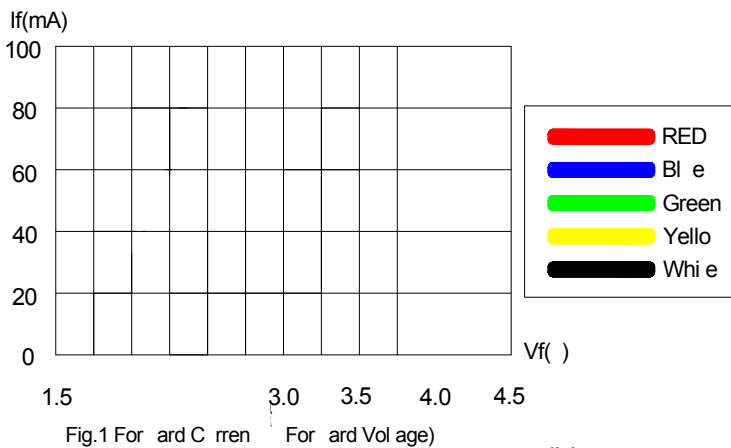
3 Characteristic

Forward current	If	30				mA
Reverse voltage	Vr	5				V
Power dissipation	Pd	110				mW
Operating temperature range	Top	-25 +80				C
Storage temperature range	Tg	-30 +80				C
Peak pulsing current 1/8 d f=1KH	Ifp	125				mA
Wavelength at peak emission	If=20mA	peak	620	630	635	nm
Spectral half bandwidth	If=20mA			10		
Forward voltage	If=20mA	Vf	1.8	2.0	2.4	V
Luminous intensity	If=20mA	I	1300	1650	2000	mcd

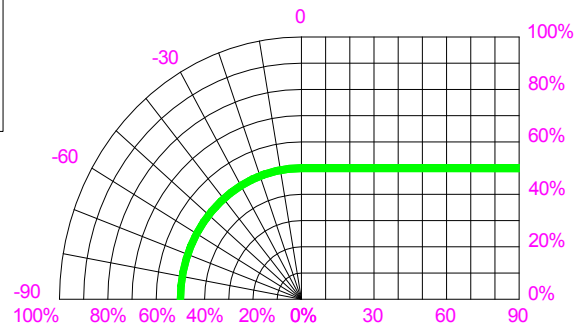
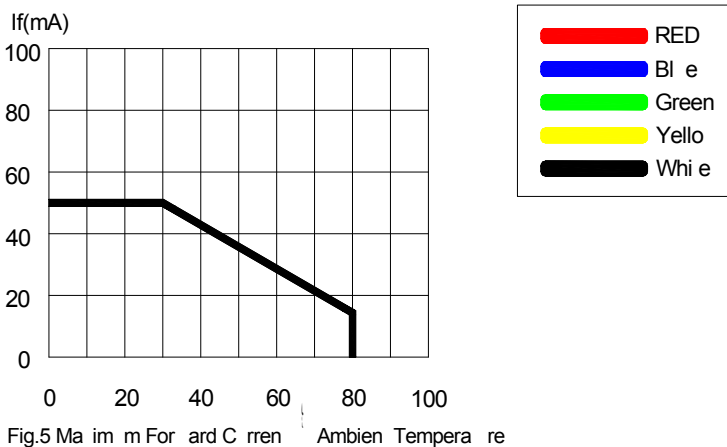


Viewing angle at 50% IV	If=10mA		--	120	--	Deg
Reverse current	Vr=5V	Ir	--	--	5	A
Useful life	-	IF=20mA	100000			H

Typical Electrical/Optical Characteristics Curve
(Ta=25 Unless Otherwise Noted)



Direct Emission Characteristics





1	Tin-plated	Temp 260 ± 5	5 sec.	76 PCS	0/1
2	Back & forth under high & low temp alternately	High temp. +85 30min to 5min to -55 30min	50 bo	76 PCS	0/1
3	Heating	High temp. +100 30min To 10 sec to -10 30min	50 bo	76 PCS	0/1
4	High storage temp.	Temperature 100	1000 Hr.	76 PCS	0/1
5	Low storage temp.	-55	1000 Hr.	76 PCS	0/1
6	Life span	VF=1.9V IF=20mA	1000 Hr.	76 PCS	0/1
7	Test under high temp. & high humidity	85 ± 5/85%RH	1000 Hr.	76 PCS	0/1

i Iron Soldering: The Iron (max 30W) end temperature less than 300 °C, soldering time 3 seconds, soldering position is minimum 2mm from body.

ii Dip Soldering: Max temperature is 260 °C, time 5s, the position is minimum 2mm from body.

i Bracket must be bent only if 2mm from colloid.

ii Bracket mold must be finished before or professionally.

iii Bracket mold must be finished before soldering.

i Bracket mold holder should be connected between the pin, the distance gap of lead and the circuit board.

i. It should be paid attention to the ordering of all the devices in case of wrong polarity. Devices can be closed on the heat component, working condition can replace the limit.

ii. It should not assemble LED when the lead are deformed.

iii. When decide to assemble in hole, accurately according to the size of hole and hole distance of the line base

i. Suggesting good heating positioning

i. It should avoid any kind of quake or force on LED, before the soldering temperature returns normal.

It should be careful. When clean the body with chemical. Some chemical may bring damage to the surface, and bring color fading, such as, Trichloroethylene, Acetone. Should use ethanol or isopropyl, dip for no more than 3 minutes under the normal temperature

